

NOTES:

1. STANDARD GLAZING OPTION — .125" MINIMUM DSB GLAZING MEETS UNIFORM STATIC DESIGN PRESSURES SHOWN ON THIS DRAWING. GLAZING SHALL HAVE A MAXIMUM HEIGHT OF 6.70" AND A MAXIMUM LENGTH OF 24.00". GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.

2. ALUMINUM FULL VIEW OPTION — ALUMINUM FULL VIEW SECTION MAY REPLACE ANY SECTION EXCEPT TOP AND BOTTOM PANELS. ALUMINUM FULL VIEW SECTION SHALL HAVE RAILS AND STILES OF EXTRUDED ALUMINUM ALLOY 6063-T6 WITH A 2-1/4" INTEGRAL FIN AND .125" MINIMUM DSB GLAZING INSTALLED WITH ALUMINUM RETAINERS IN ORDER TO MEET UNIFORM STATIC DESIGN PRESSURES SHOWN ON THIS DRAWING. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.

3. MINIMUM OF 1" OVERLAP ON BOTH JAMBS REQUIRED TO MEET NEGATIVE DESIGN PRESSURES.

4. SLIDE LOCK OR OPERATOR REQUIRED.

5. SECTION STEEL TO HAVE THE FOLLOWING MINIMUM THICKNESS:
C20 — 20 GA
C24 — 24 GA
C2400 — 25 GA

6. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

7. TRACK CLIPS SHALL BE LOCATED WITH CENTERLINE OF BOTTOM CLIP SPACED 10" MAX FROM BOTTOM OF TRACK AND REMAINING TRACK CLIPS SPACED AT 24" O.C. MAX. SPACING BETWEEN TOP TRACK CLIP AND SPLICE PLATE SHALL BE 30" O.C. MAX.

8. WHEN MOUNTING TO WOOD, DOOR JAMB TO BE MINIMUM 2x6 STRUCTURAL GRADE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.

13 GA HORIZ ANGLE
15 GA MIN HORIZ TRACK
13 GA CONTINUOUS WALL ANGLE
15 GA MIN VERT TRACK

5/16"x1-5/8" LAG SCREW AT EACH HOLE LOCATION FOR WOOD SUBSTRATE. SEE SHEET 2 FOR MOUNTING TO OTHER SUBSTRATES.

(2) 1/4-20x9/16" TRACK BOLTS AND 1/4-20 HEX NUTS AT EACH TRACK CLIP LOCATION (SEE DETAIL A SHEET 2)

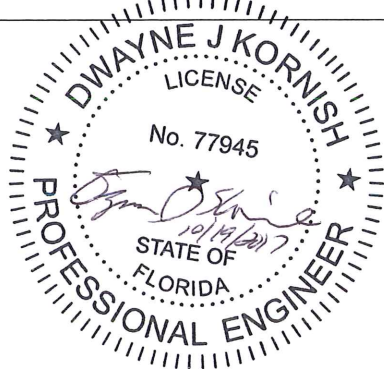
11 GA TRACK CLIPS (WELDED, BOLTED, OR RIVETED TO WALL ANGLE) SEE NOTE 7 AND DETAIL F SHEET 2

SLIDE LOCK ONE END (NOT REQUIRED WITH OPERATOR — SEE NOTE 4)

NOTE: (4) SECTION SOLID DOOR SHOWN. SEE SHEET 2 FOR U-BAR LOCATIONS ON DOORS WITH OTHER SECTION QUANTITIES AND SEE NOTES 1 & 2 THIS SHEET FOR GLAZING OPTIONS.

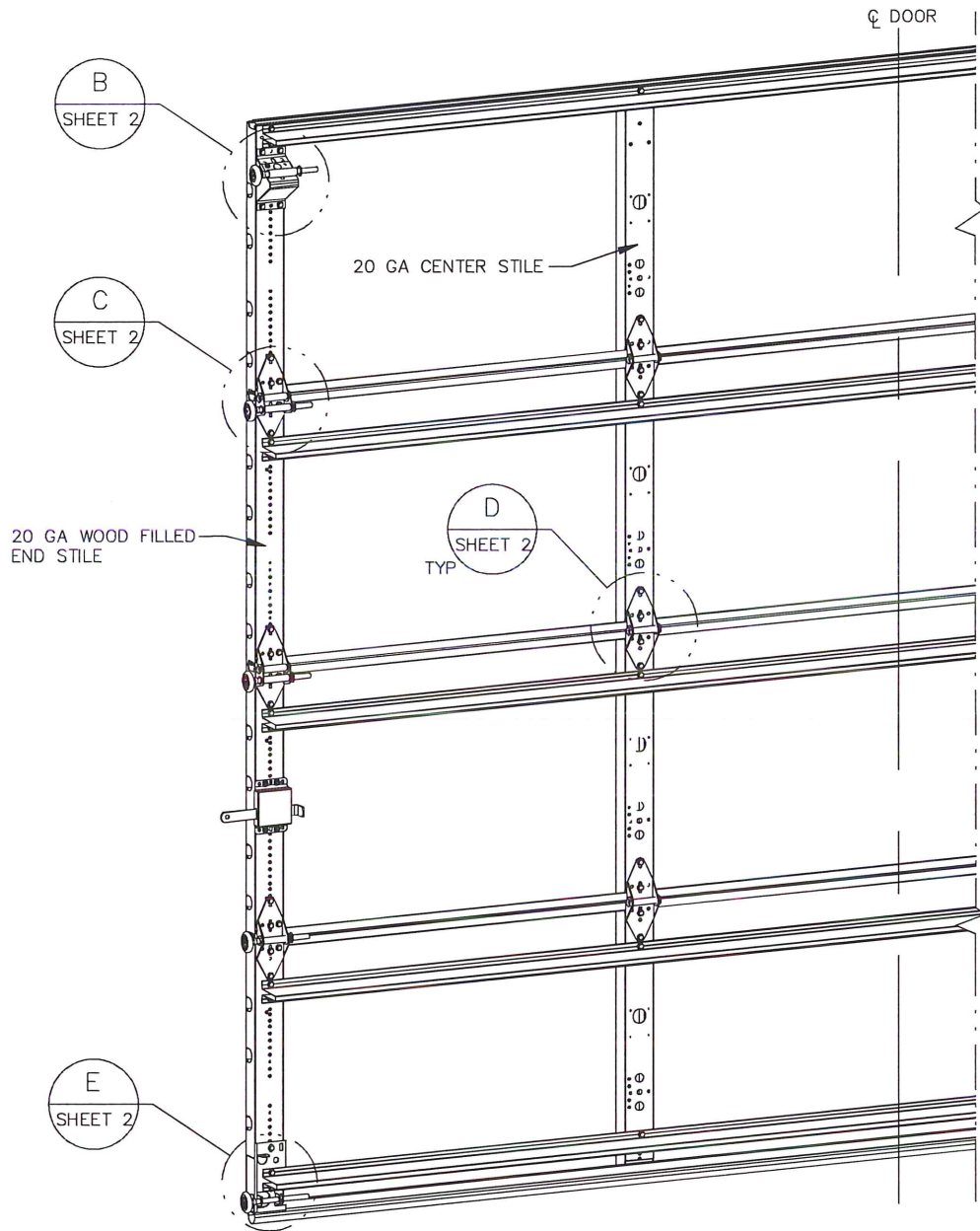
SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

MAX DOOR WIDTH	DOOR HEIGHT	MAX UNIFORM LOAD EACH JAMB (PLF)
12'-2"	ALL	+144.2/-161.8



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REVISIONS

P1 MODIFIED MOUNTING TO STEEL DETAIL. ADDED DETAIL F ON SHEET 2 FOR TRACK CLIPS. GRT 4/20/08
P2 UPDATED TITLE BLOCK GRT 3/22/12
P3 UPDATED TITLE BLOCK ESC 10/13/17

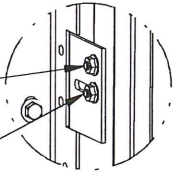


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STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+23.70/−26.60	MAX WIDTH:	12′−2″		DATE	NAME	
TEST (PSF):	+35.55/−39.90	MAX HEIGHT:	24′−1″	DRAWN	5/22/07	GRT	
IMPACT/CYCLIC RATED (YES/NO): NO		MAX SECTION HEIGHT: 24″		CHECKED	10/05/07	MRB	
MODELS C20/C24/C2400				SHEET 1 OF 2			
				DRAWING PART NO.		REV.	
WINDLOAD SPECIFICATION OPTION CODE 2021				332578		P3	

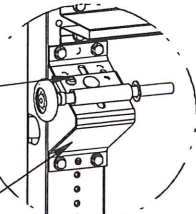
1/4" HOLE IS REQUIRED TO BE DRILLED THROUGH BOTH THE TRACK AND THE TRACK CLIP AT EACH TRACK CLIP LOCATION IN ORDER TO INSTALL SECOND 1/4-20x9/16" TRACK BOLT AND 1/4-20 HEX NUT.

1/4-20x9/16" TRACK BOLT AND 1/4-20 HEX NUT THROUGH THE SLOT IN THE TRACK AND TRACK CLIP



DETAIL A

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES

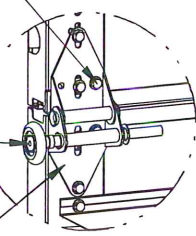


DETAIL B

13 GA COMMERCIAL 'A' FRAME TOP BRACKETS EACH ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS

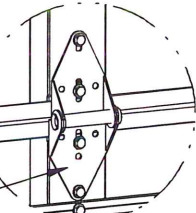
ADD (2) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS (INSIDE OF EACH INSIDE END HINGE)

2" STEEL ROLLER WITH 5-1/8" STEM AND 7/16" PUSHNUT AT EACH ROLLER LOCATION. 1/4" MAX BETWEEN PUSHNUT AND BRACKET OR HINGE



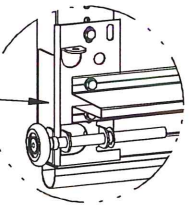
DETAIL C

14 GA WIDE BODY END HINGES EACH ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS



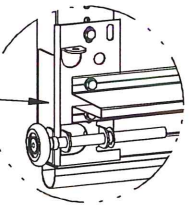
SOLID SECTION

14 GA WIDE BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS



DETAIL E

12 GA BOTTOM BRACKET ATTACHED WITH (3) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS



DETAIL F

MIN 3/16" THICK STEEL FOR MOUNTING MOUNTING WALL ANGLE

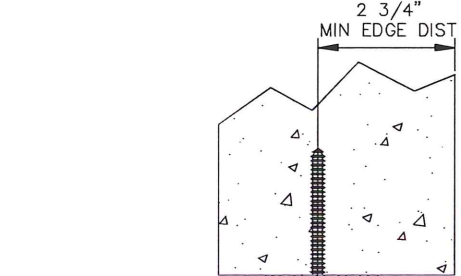
TRACK CLIP

1/4-20x9/16" TRACK BOLT AND 1/4-20 HEX NUT

TRACK

OPTIONAL: WALL ANGLE MAY BE ATTACHED TO SUPPORTING STEEL WITH MIN. (1) 1/4-20x7/8" SELF DRILLING SCREW WITH 1" O.D. WASHER AT EACH HOLE OR PAIR OF HOLE LOCATIONS IN LIEU OF WELDING

MOUNTING TO STEEL DETAIL



3/8" SIMPSON TITEN HD, 2-3/4" MIN EMBED INTO MIN 2000 PSI CONCRETE AT EACH HOLE OR PAIR OF HOLE LOCATION

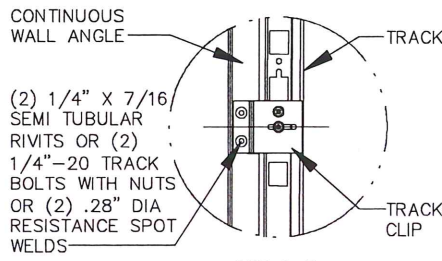
MOUNTING WALL ANGLE

TRACK CLIP

(2) 1/4-20x9/16" TRACK BOLT AND 1/4-20 HEX NUT

TRACK

CONCRETE MOUNTING DETAIL



DETAIL F

CONTINUOUS WALL ANGLE

TRACK

TRACK CLIP

(2) 1/4" X 7/16" SEMI TUBULAR RIVETS OR (2) 1/4-20 TRACK BOLTS WITH NUTS OR (2) .28" DIA RESISTANCE SPOT WELDS

(12) SECTION DOORS WITH (13) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(11) SECTION DOORS WITH (12) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(10) SECTION DOORS WITH (11) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(9) SECTION DOORS WITH (10) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(8) SECTION DOORS WITH (9) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

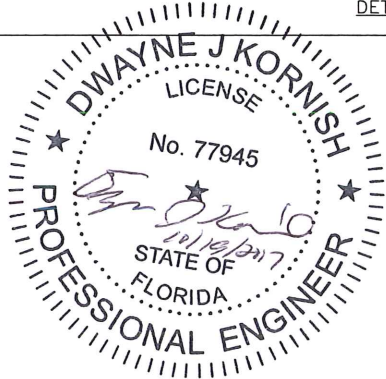
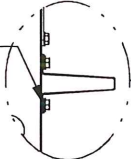
(7) SECTION DOORS WITH (8) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(6) SECTION DOORS WITH (7) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(5) SECTION DOORS WITH (6) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

(4) SECTION DOORS WITH (5) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN

ATTACH U-BARS WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS AT ALL STILE LOCATIONS, TYP.



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ESC 10/13/17

Wayne Dalton
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MODELS C20/C24/C2400				SHEET 2 OF 2		
WINDLOAD SPECIFICATION OPTION CODE 2021				DRAWING PART NO. 332578		REV. P3